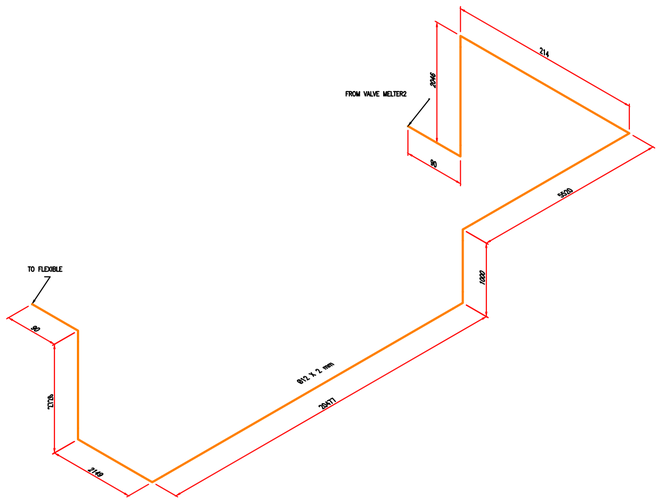

**The elbows will be manufactured from bent pipes using a manual bending machine

Rev.	Modification	Name	

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Tolerance for dimentions without tol. according to ISO 2768-mK															
Wire Shim	0.5	3	6	30	120	400	1000	2000	Draw			15/05/2025	Material: 316 L
Laser	2	5	30	120	400	1000	2000	4000	Checked			15/05/2025	Weight (kg)
Machine Tool	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	Verified			15/05/2025	
Welder	0.5	0.5	0.5	0.5	0.5	0.5	1.0	1.0					
Customer:	0.5	1	1.5	2	2	2	2	2	Title				

Customer: ALUNVEST	Sheet: A2	Title: ALUNVEST FORGING HYDRAULIC ROUTE
	Scale: 1:15	
insertec Furnaces & Refractories	Project Methode:	Part Number: PRESSUR LINE Ø12 X 2 mm
		Revision
		Customer Number
		Sheet